



Welding Consumable: Approval Certificate

Office: **Mumbai-Port**

Date: **22 April 2016**

This Certificate is issued to **Senor Metals Pvt. Ltd.**, to certify that the undernoted welding consumable is recommended for entry in the supplementary list of certified welding consumable in accordance with **AWS A5.7/A5.7M**, specification of the year 2007. This certificate is issued on the basis of satisfactory test results on the test coupons prepared on 1 March 2016 and subsequently tested on 14 March 2016. Welding consumable is manufactured by **Senor Metals Pvt. Ltd, Jamnagar, India**

Description:

Consumable name : SM 31
Size : 2.50 mm
SFA Classification : AWS A5.7 Gr. ER Cu Si A

Results of test

	2.50mm
0.2% Proof stress	Not Required
UTS	Not Required
% Elongation	Not Required
Impact at -50deg C	Not Required
Chemical	Acceptable
Radiography	Not Required
Fillet(H,V, OH)	Not Required

Chemical Analysis- Size: 2.50mm

	Cu + Ag	Sn	Zn	Pb	Fe	Al	Other
	%	%	%	%	%	%	%
Range	Remaining	1.0 max	1.0 max	0.02 max	0.50 max	0.01 max	0.50 max
Result	Remaining	<0.001	0.051	0.003	0.052	<0.010	0.015

	Si	Mn
	%	%
Range	2.8-4.0	1.5 max
Result	3.03	1.02

Certificate is valid until 13 March 2017.


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Manoj Kumar
Surveyor to Lloyd's Register Asia

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